



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3065-041
Job Sheet 180475



Part No: D3065-041

Job Qty: 10 ea

Part Name: Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/6/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	8/3/18	8/3/18	0.00	0.00	Start Up Small Fab-1		 D.M.L. 18-7-17
100	Small Fab	10 pcs	8/3/18	8/3/18	0.00	2.20	Small Fab-2		
110	QC	10 pcs	8/3/18	8/3/18	0.00	0.00	QC5		
120	Packaging	10 pcs	8/3/18	8/3/18	0.00	0.00	Packaging3-1		
130	QC21-SA	10 Ea	8/3/18	8/3/18	0.00	0.00	QC21		

Part Op 100 - Assemble as per Dwg D3065 and Identify as D3065-041
Descriptions: 120 - LOCATION : WA002

DAS
21
9-06

JUL 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3065-1	Step Spacer	10 Ea (1 ea)	90-Start up Operation	5079986
D3065-3	Step Spacer	10 Ea (1 ea)	90-Start up Operation	5080024
D3065-5	Step Leg	20 Ea (2 ea)	90-Start up Operation	5091216
D3065-7	Step Spacer	10 Ea (1 ea)	90-Start up Operation	5079484
MS20470AD4-4	Rivet, Universal Head	300 Ea (30 ea)	90-Start up Operation	5083832

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3065-1	10	114	0
	D3065-3	10	65	0
	D3065-5	20	5	0
	D3065-7	10	68	0
	MS20470AD4-4	300	5,586	0

Part Specifications

Specifications could not be found.

Plex 7/6/18 1:10 PM Dart.lajeunesse.marie

004442

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ _____	DISPOSITION Rework ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:15%;">Skid-tube Machining ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging Supplier ☐</td> <td>Other ☐</td> </tr> </table>				Skid-tube Machining ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	☐	Finishing ☐	Rec/Store/Packaging Supplier ☐	Other ☐
Skid-tube Machining ☐	Cross tube ☐	Water Jet ☐	Engineering ☐														
☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐														
☐	Finishing ☐	Rec/Store/Packaging Supplier ☐	Other ☐														
				MRB (QSI042) Approval													
				Completed By													
				Lead hand / Supervisor Approval Verification													
				QC / QA Coordinator Approval													

Part: D3065-041
 Serial No: 180475
 Job No: 180475
 Revision: S092492
 Inspector: _____
 Exp Date: _____
 Instructions: _____
 Date: 07/17/18

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 www.dartaerospace.com

Root Cause			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Power Loss/Surge ☐
Design ☐	Operator ☐	Bending ☐	Folio/Program ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	Grain ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Weld ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Wrong Stock Pulled ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Out of Sequence ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Off-set ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Mislabeled ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Fit/Function ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Misaligned/off center ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____	
Misidentified ☐	Past Due ☐		